



INTERSTATE MANUFACTURING COMPANY INC.



Interstate Manufacturing Company, Inc. provides Design, Fabrication and Industrial Supply solutions to government agencies and prime contractors for the purpose of fulfilling urgent as well as long term requirements and occupies a modern 10,000 square foot facility.

CAGE CODE: 3CSK7

IMC is registered with CCR, ORCA and the SBA and conducts business under the following NAICS codes:
333514 332439 332710 332721 333511 333513 54142

DESIGN/DRAFTING SERVICES

- TOOL DESIGN – JIGS AND FIXTURES
- GAGING (MANUAL AND ELECTRONIC)
- MACHINING/GRINDING FIXTURES
- COMPOSITE TOOLING
- SERVICE TOOLS (ASSEMBLY - DISASSEMBLY)
- MATERIAL HANDLING

MACHINE DESIGN

- SMALL TO MEDIUM SIZED SPECIAL EQUIPMENT
- UTILIZING ELECTRIC, PNEUMATIC AND HYDRAULIC COMPONENTS.

DRAFTING

- REDRAWING IN CAD AND UPDATING

MACHINING SERVICES

- TOOL MAKING
- MASTERCAM PROGRAMMING
- CNC MILLING
- JIGBORING
- BLANCHARD GRINDING

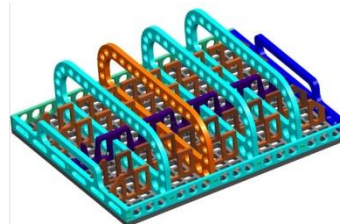
OUTSIDE SERVICES INCLUDE:

- HEAT TREATING
- PLATING, PAINTING, POWDER COATING
- WELDING
- INSPECTION

CAPABILITIES:

- CNC MILLING: 66" x 50"
- CONVENTIONAL TURNING
- 48" DIAMETER

Our **Digital Manufacturing process**, also referred to as **3D Printing and Rapid Prototyping**, enables our customers to obtain a quickly produced physical part that they can bring to meetings or use to mock up an assembly of other parts without the time and expense of conventionally machining the part.



CNC MACHINING CENTERS

KINGSBURY VMC 600

X 66" Y 50" Z 24" 3 AXIS 4,000 RPM
50 TAPER RENISHAW PROBING

MONARCH VMC 45B

X 30" Y 18" Z 20" 4 AXIS 10,000 RPM
50 TAPER RENISHAW PROBING

MILLING MACHINES

(3) BRIDGEPORT 2HP SERIES I

DIGITAL READ OUT, POWER FEED

(2) PROTOTRAC

LATHES

BULLARD 42" VTL

TAKISAWA TC-2 CNC LATHE

10" DIA. X 36" LG

HARDINGE CHUCKER

ENGINE LATHE

14" DIA. X 40" 2.5" DIA. SPINDLE BORE

8" DIA. MAX OVER SADDLE

HONE

SUNNEN HONE

.060 THRU 1.250 MANDRELS

JIG BORES

MOORE #3 JIG BORE - 24" Y 11"

GRINDING

HARIG 6" X 18" BALL WAY, DIGITAL READOUT

6" X 18" PRECISION SURFACE GRINDER

12" X 24" PRECISION HYDRAULIC WET GRINDER

INSPECTION EQUIPMENT

SURFACE PLATES

MICROMETER SETS GAGE PIN SETS

GAGE BLOCK SETS

DIAL BORE SETS

MAGNETIC SINE PLATES

MAGNETIC COMPOUND SINE PLATES

CYLINDER SQUARE

PRECISION ANGLES & VICES

PRECISION ROTARY TABLE

OUR CLIENTS

GENERAL DYNAMICS - ARMAMENT

GE AIRCRAFT ENGINES

GE POWER GENERATION

HAMILTON SUNDSTRAND

KAMAN AEROSPACE

PRATT & WHITNEY AIRCRAFT ENGINES

ARINC

... AND MORE



MANUFACTURER OF MEDICAL PROTOTYPES

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